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2020.0 DEFENDER (LE), 501-11

GLASS, FRAMES AND MECHANISMS

REAR DOOR FIXED WINDOW (G2435781)

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REMOVAL

 CAUTION:

Protect the surrounding paintwork to avoid damage.

 NOTES:

- This procedure contains illustrations for left side components, right side components are similar.
- This procedure contains illustrations showing certain components removed to provide extra clarity.
- This procedure contains some variation in the illustrations depending on the vehicle specification, but the essential information is always correct.

1. Disconnect the startup battery ground cable.

Refer to: [Startup Battery Disconnect and Connect](#) (414-00 Battery and Charging System - General Information, General Procedures).

2. Remove the rear door window.

Refer to: [Rear Door Window](#) (501-11 Glass, Frames and Mechanisms, Removal and Installation).

3. Remove the rear door trim panel.

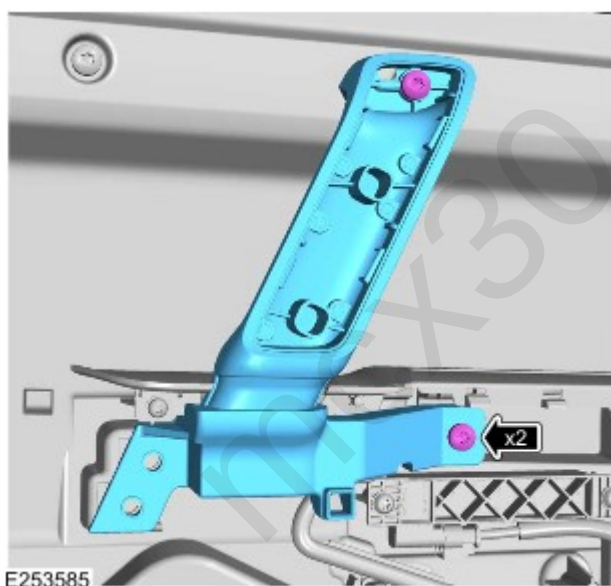
Refer to: [Rear Door Trim Panel](#) (501-05 Interior Trim and Ornamentation, Removal and Installation).

4.

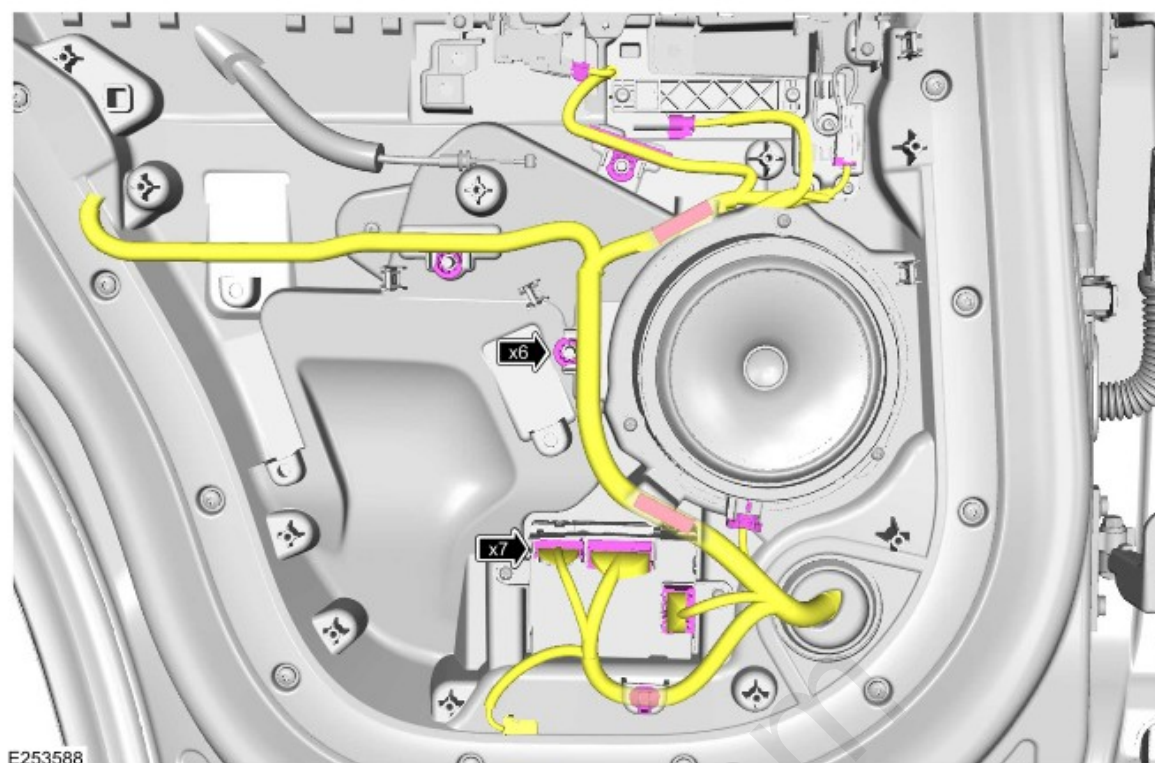


- Release the 5 clips.
- Remove the access cover.

5.

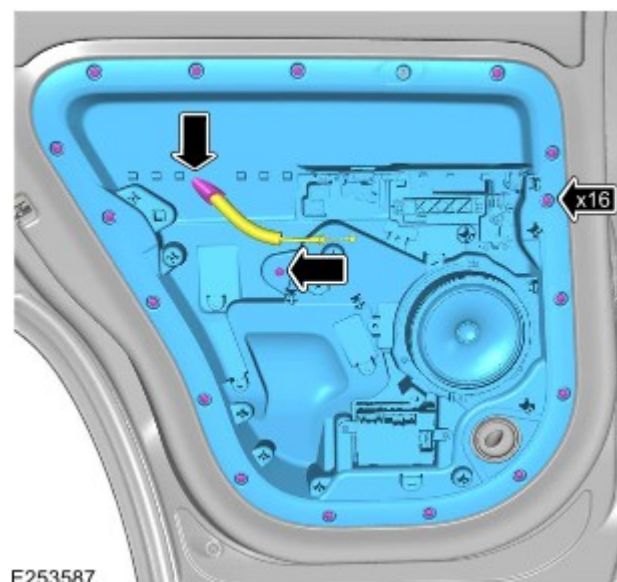


- Remove the 2 bolts.
- Remove the interior door handle.



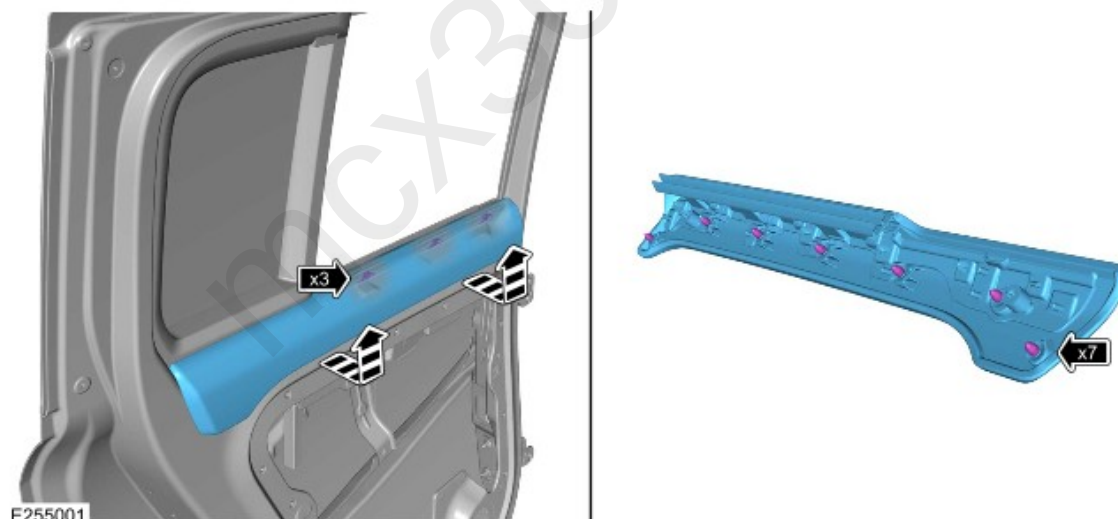
- Disconnect the 3 electrical connectors from the rear door control module.
- Disconnect the electrical connector from the bass speaker.
- Disconnect the electrical connector from the Clear Exit Detection System (CEDS) switch.
- Disconnect the electrical connector from the passive entry sensor.
- Disconnect the electrical connector from the rear door window switch.
- Release the 6 wiring harness clips.

7.



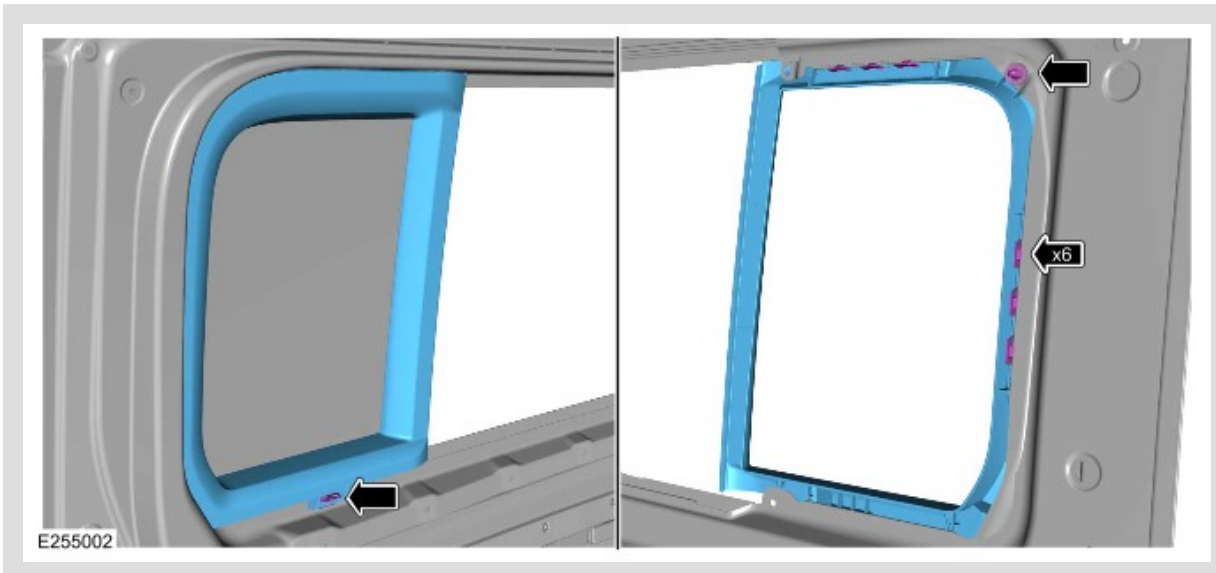
- Remove the screw.
- Remove the 16 bolts.
- Disconnect the door release cable.
- Remove the inner door panel.

8.



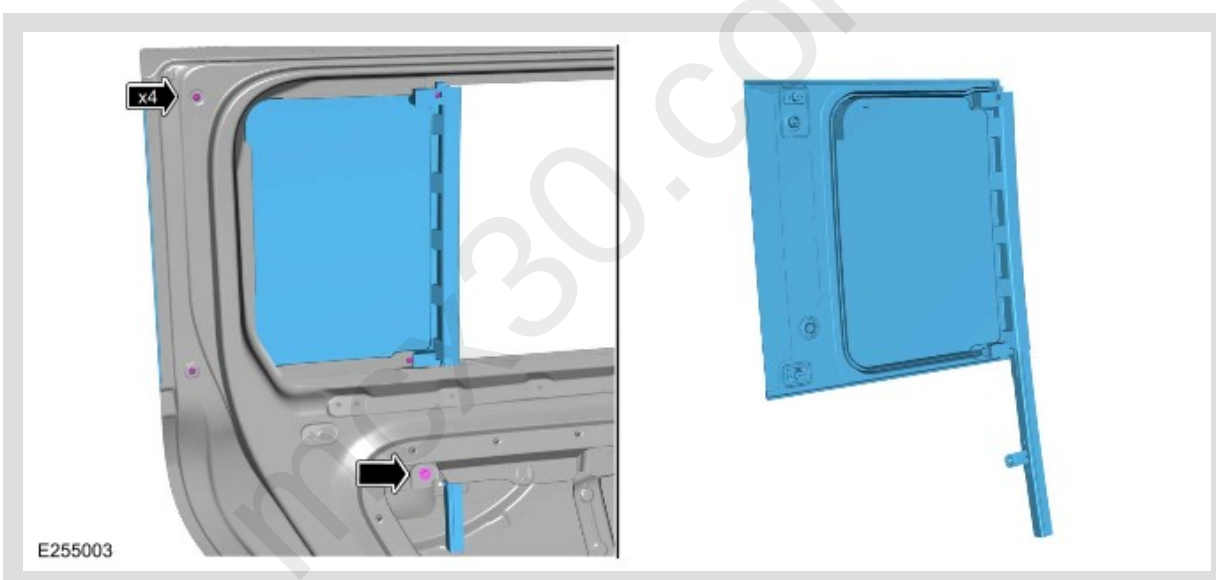
- Release the 10 clips.
- Remove the rear door upper trim panel as illustrated.

9.



- Release the 8 clips.
- Remove the fixed window trim.

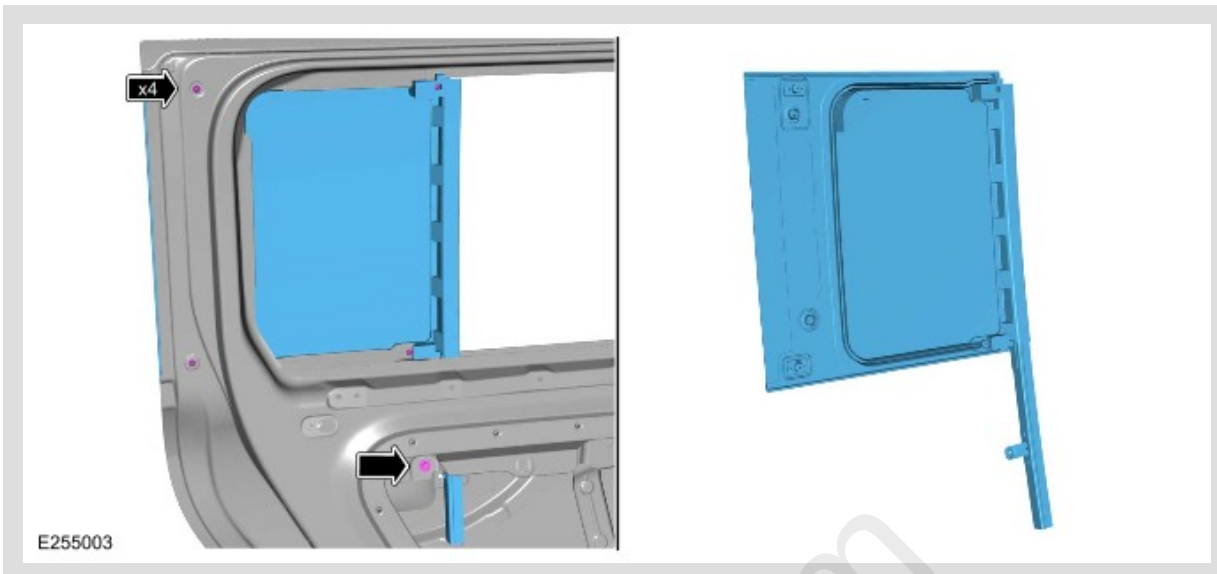
10.



- Remove the bolt.
- Remove the 4 screws.
- Remove the rear door fixed window.

INSTALLATION

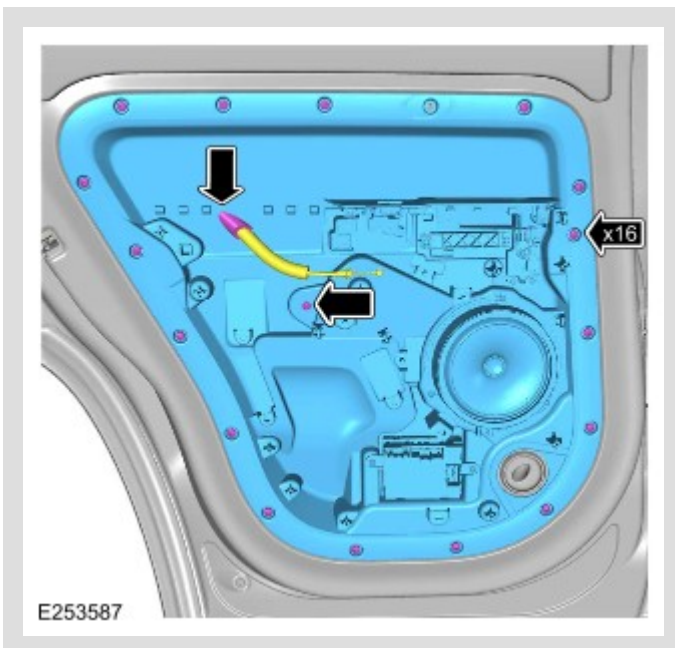
1.



- Install the rear door fixed window.
- Install and tighten the 4 screws.
Torque: 1.2Nm
- Install and tighten the bolt.
Torque: 3Nm

2. Install the fixed window trim.

3. Install the rear door upper trim panel.



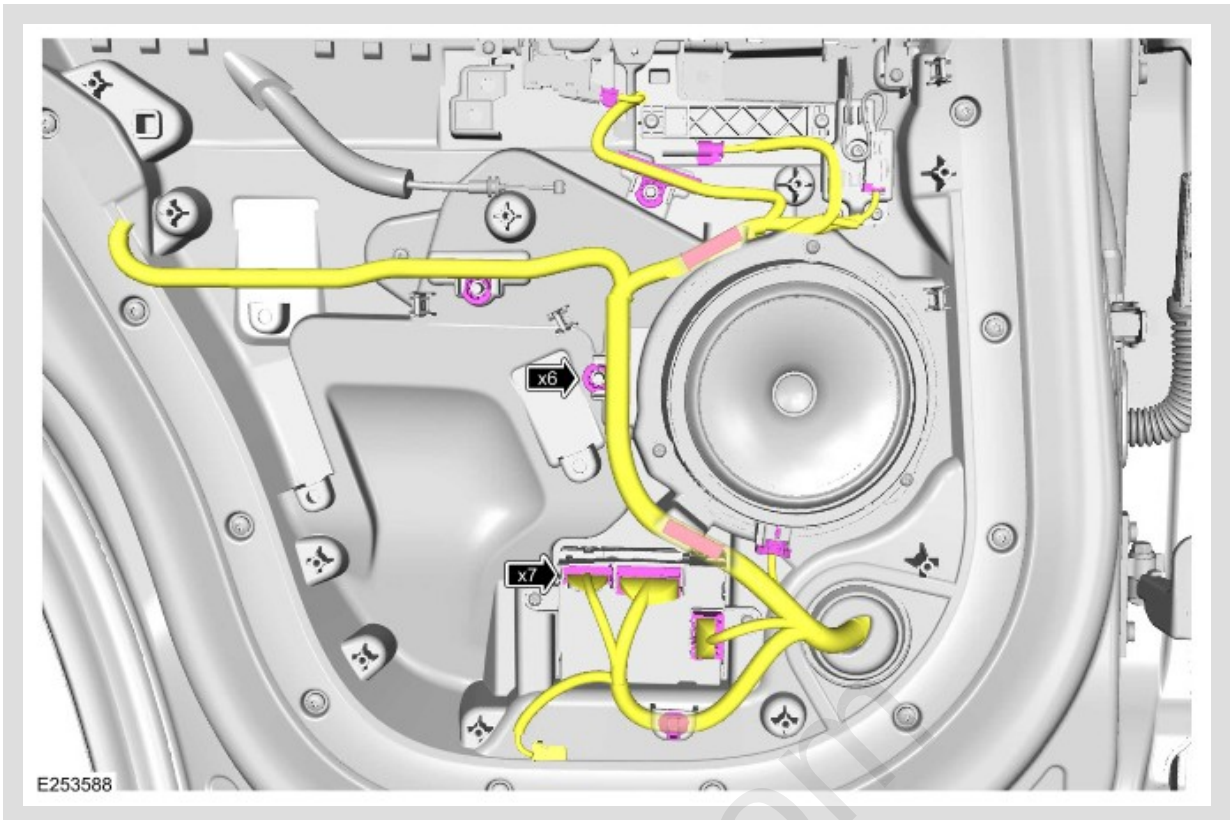
- Install the door release cable.
- Install the inner door panel.
- Install and tighten the screw.

Torque: 3.2Nm

- Install and tighten the 16 bolts.

Torque: 6Nm

5.



- Connect the 3 electrical connectors to the rear door control module.
- Connect the electrical connector to the bass speaker.
- Connect the electrical connector to the Clear Exit Detection System (CEDS) switch.
- Connect the electrical connector to the passive entry sensor.
- Connect the electrical connector to the rear door window switch.
- Install the 6 wiring harness clips.

6.

- Install the interior door handle.
- Install and tighten the 2 bolts.

Torque: 6Nm

7.

Install the door handle access cover.

8.

Install the rear door window.

Refer to: [Rear Door Window](#) (501-11 Glass, Frames and Mechanisms, Removal and Installation).

9.

Install the rear door trim panel.

Refer to: [Rear Door Trim Panel](#) (501-05 Interior Trim and Ornamentation, Removal and Installation).

10. Connect the startup battery ground cable.

Refer to: [Startup Battery Disconnect and Connect](#) (414-00 Battery and Charging System - General Information, General Procedures).

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